



Contract Manufacturing Services

Five Flavors Herbs is proud to offer contract manufacturing and private label services for practitioners and companies wishing to develop and market their own liquid herbal extract lines.



Commitment to Quality

Superior products are only possible with superior medicinals. We source from the most reputable herb suppliers, including local farms and responsible wildcrafters. We are proud to work only with Chinese herb distributors who employ rigid standards and quality assurance testing, and continually offer us better access to organically grown Chinese medicinals. All of the Western herbs we buy are certified organic, locally grown, or ethically wildcrafted. Each herb and extract is analyzed to ensure identity, purity, and potency. All our private labeled products receive a full outside testing suite and are supplied with a COA. We are a GMP compliant facility and are registered to produce certified organic products through CCOF.

Our Approach

Launched by a professional herbalist and acupuncturist, and a medical doctor, Five Flavors Herbs bridges the therapeutic traditions of East and West. We combine scientific research and clinical practice with millenniums old theory of healing, offering reliable tools for practitioners and purveyors. Whether you have a trusted product, are seeking help with formulation, or are interested in purveying our remedies under your label, we are experts when it comes to manufacturing standard-bearing herbal supplements. Our experience includes fertility formulations, digestive bitters, sports performance remedies, immune tonics and more!

Minimum Order Quantities & Pricing Structure

Our minimum order quantity for bottled products is 500 units per SKU, per size. For bulk tincture, our minimum order quantity is only 16 oz. Please contact us for a quote if you'd like bulk extracts or formulas.

Our pricing structure is based on a tier system. We determine the tier of your product based on the formula composition. Most custom formulas are tier 3 or 4. Our tier system is a guideline -- prices may fall between tiers. We will provide a custom quote for your order. Multi-SKU discounts are available for customers who order 5 or more SKUs at a time.

Per unit costs include: the herbal extract, amber Boston round bottle with black dropper or flat lid closure, bottling, labeling, heat sealing, finished product testing, and packing into 12- unit case boxes. The price does not include label design or printing, samples, R&D, legal counsel, liability insurance, shipping or organic certification filing. The price includes a mandatory label review, but no label guidance outside the two hours we allocate to that process. We highly recommend you consult with legal counsel experienced in FDA compliance and labeling guidelines.

If you are a practitioner partner looking for smaller orders, we can mix your formula as a bulk offering that you can pour into smaller bottles in your clinic. We are happy to help with label design - see Additional Services below.

Costs per Unit

1oz Bottles

Tier*	Cost Per Unit			
	500	1000	2000	5000
1	\$ 5.11	\$ 4.13	\$ 3.77	\$ 3.19
2	\$ 5.74	\$ 4.66	\$ 4.24	\$ 3.87
3	\$ 6.37	\$ 5.18	\$ 4.72	\$ 4.03
4	\$ 7.00	\$ 5.71	\$ 5.19	\$ 4.45
5	\$ 7.63	\$ 6.23	\$ 5.66	\$ 5.13

2oz Bottles

Tier*	Cost Per Unit			
	500	1000	2000	5000
1	\$ 7.39	\$ 6.42	\$ 5.80	\$ 5.27
2	\$ 8.42	\$ 7.34	\$ 6.63	\$ 6.06
3	\$ 9.45	\$ 8.27	\$ 7.45	\$ 6.84
4	\$ 10.49	\$ 9.20	\$ 8.28	\$ 7.63
5	\$ 11.52	\$ 10.13	\$ 9.11	\$ 7.86

4oz Bottles

Tier*	Cost Per Unit			
	500	1000	2000	5000
1	\$ 11.94	\$ 10.43	\$ 9.28	\$ 8.96
2	\$ 13.83	\$ 12.11	\$ 10.96	\$ 10.43
3	\$ 15.72	\$ 13.79	\$ 12.60	\$ 11.90
4	\$ 17.61	\$ 15.47	\$ 13.69	\$ 13.37
5	\$ 19.50	\$ 17.15	\$ 15.88	\$ 14.84



*Tier depends on formula composition.

Please ask for a custom quote about 8 and 16oz bottles.

Cost includes: tincture, amber boston bottle with closure, bottling, heat sealing, labeling and finished product testing. Includes packing into case boxes, but not shipping. Does not include label design or label printing. Does not include special packaging fees, R&D, liability insurance, or additional services.

The Process

Following the signing of an NDA Five Flavors Herbs will provide a manufacturing quote based on agreed upon specifications. The manufacturing quote will include all specifications for the product, e.g.: the herbal formula (Latin binomial, plant parts, and percent composition), the manufacturing process (ratio of herbs to solvent, special processes required, organic certification, etc.) and packaging requests. Once this is signed by the customer, Five Flavors Herbs creates an invoice and provides a timeline for completion.

A deposit, typically 50% (this may vary by contract and size of order), is required to initiate production, along with proof of product liability insurance when appropriate. Deposits and invoices paid for by credit card have a 3.4% convenience fee.



Timeline

The turnaround for blending and bottling custom formulas is 8-15 weeks. For formulas requiring special manufacturing processes or containing herbal extracts not already in stock, the timeline varies depending on the manufacturing methods and availability of herbs. For bulk single herb extracts or bulk formulas mixed from existing inventory, turnaround times may be much faster – please contact us for an estimate.

Given fluctuations in the local and global market for raw herbs, including the seasonality of fresh herbs and issues related to importation, unexpected delays in production schedules may occur which are beyond our control. Additionally, we strongly prefer to source from suppliers that have passed our supplier qualification program. Herbs sourced outside our network incur processing fees. We are committed to communicating with customers about any delays in a timely manner.

Labeling

Five Flavors Herbs is not qualified to provide legal advice about labeling regulations. After many years in business, we have developed the below set of guidelines. However, the customer is ultimately responsible for the regulatory compliance of their labels. All customers should be familiar with 21 CFR 111, and FDA's labeling guide for dietary supplements. We require a mandatory label review with us before printing, and reserve the right to reject any printed labels that do not meet our specifications. **Any labels that are sent to us without approval may be returned, refused, or destroyed.**

Typically, the customer is responsible for their own label design. If you are interested in using one of our label templates, or investing in design work with us, see below. Your labels should be printed professionally. We are happy to recommend professional printers, please contact us. Our labeling machine requires rewind #4 and rolls not exceeding 1,000 labels. We cannot accept transparent labels, label stock made from vinyl and strongly recommend stocks not made from paper. **We do not stamp or print lot numbers on your product.** Please have your lot number printed on the label and provide enough extra labels for us to label your case boxes.

Maximum label dimensions are as follows:

- 1oz bottle - 4 inches wide by 1.75 inches tall
- 2oz bottle - 4.75 inches wide by 2 inches tall
- 4oz bottle - 5.75 inches wide by 2.375 inches tall

Additional Services and Costs

We offer label design services as well as label templates, and can provide label compliance consultation. Please contact us for more information. Custom Packaging, Non-Inventoried Herbs, Special Testing Requests, Non-herbal ingredients and other non-standard processes may incur a special handling fee dependent on the request and will be reflected in your quote.

Label Design: \$75.00 per hour

Additional Label Consultation past included two hours: \$75.00 per hour

Custom Packaging Setup Fee: Applies for customers sourcing their own packaging or using non-standard compatible packaging. Setup Fee determined on a case by case basis.

Formulation Consultation: \$150.00 per hour.

R&D: Materials and Labor, Materials at wholesale cost and labor at \$150.00 per hour. A deposit is required.

Formulation Samples: Wholesale cost of samples through our compounding pharmacy, plus shipping.

Credit Card Convenience Fee: 3.4% of transaction amount.

To treat all of our customers fairly and with respect, we do not offer rush or expedited processing of your order, However we can provide expedited final product testing and expedited shipping at cost.

Certified Organic by CCOF



We are registered to produce certified organic products through CCOF and can submit your product for organic certification if it qualifies. The fees associated with organic filing are:

- \$300 Yearly Fee (per customer)
- \$75 label approval fee – per product per label design
- \$125 label expedition fee – 5 day
- review rather than 4-6 weeks (per label)

Label Guidelines

This document is not a substitute for legal advice.

- In the Supplements Facts box, list serving size and servings per container. Serving size must match the suggested use. Suggested use not to exceed 6mL/day. List the serving size in mL - you can provide a drop or dropper conversion in parentheses.
- Amount Per Serving should read "Proprietary Extract Blend". The mg listed is the weight of a serving. We will provide this once we've manufactured your product.



- Herbs must be listed in order of abundance, using herbs of commerce name and plant part, or if none exists, by Latin binomial and part.
- If herbs are extracted fresh, that must be listed.
- Other Ingredients must be listed in order of abundance.
- If your product contains allergens, they must be declared on the label. There are specific guidelines for allergen declaration that can be found on FDA's website.

- The declaration "Herbal Supplement" is required.
- You must list the size, both in standard and in metric.
- If any structure-function claims are present on the label, an FDA disclaimer must be included, using the exact words found on this label - "This statement ..."
- Your company name and address is required.

- You are responsible for tracking your product as it sells; using a LOT number is best practice and makes that process much easier.
- To use a LOT number, you must have it printed on the label.
- Each batch should have a new LOT number.



Intertwining Traditions



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